

## Review

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# Synthesis, mechanism, and application of element-doped biochar for heavy metal contamination in agricultural soils

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## Abstract

Biochar exhibits excellent passivation properties, is readily available from abundant sources, and is environmentally friendly, making it a promising option for remediating soils contaminated with heavy metals. However, the limited adsorption efficacy of pristine biochar hinders its application in practical remediation. This work systematically introduces pristine biochar and its adsorption mechanisms for heavy metals, including physical adsorption and electrostatic interaction. For nitrogen-, oxygen-, sulfur-, and phosphorus-doped biochar, the enhanced passivation performance and synthesis methods of these element-doped biochar were presented. Meanwhile, to elucidate the differences in the passivation performance and mechanisms of those biochar doped with different elements, the roles of functional groups were further discussed, and the application strategies of element-doped biochar in actual agricultural soils are presented to offer practical reference. Furthermore, some research prospects on elements-doped biochar were also proposed. This work provides a guideline for the application of biochar in the remediation of polluted agricultural soils.

**Keywords:** Biochar modification, Heavy metals, Element-doped biochar, Agricultural soils, Environmental remediation

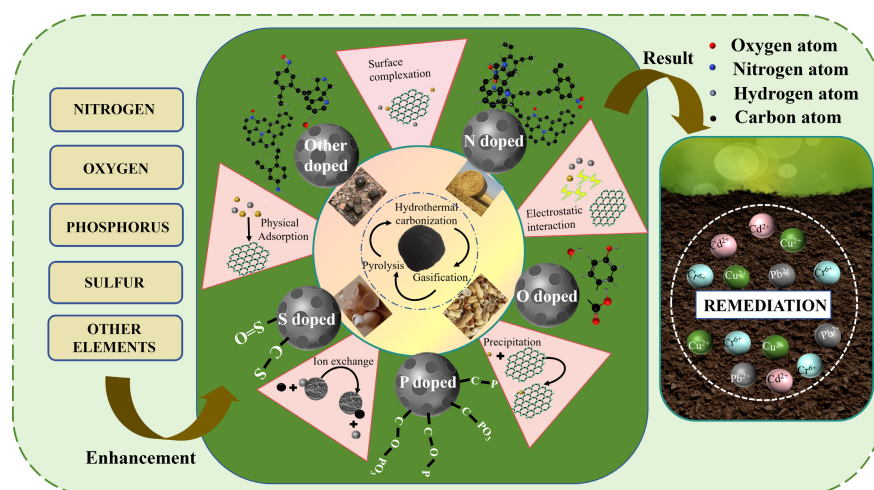
## Highlights

- Preparation methods and characteristics of EDBC are reviewed.
- Passivation mechanisms of heavy metals by EDBC are systematically analyzed by discussing different roles of functional groups on the surface of EDBC.
- The applications of EDBC for farmland soils with heavy metals contamination are introduced.
- Future prospects for the further development of EDBC are proposed.

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## Graphical abstract



## Introduction

Heavy metal pollution has escalated into a worldwide crisis, with agricultural soils serving as the frontline<sup>[1]</sup>. Though some heavy metals are essential elements for the human body under low concentrations, such as Cu and Zn<sup>[2]</sup>. Most heavy metals, including chromium (Cr), cadmium (Cd), lead (Pb), and arsenic (As), can cause irreversible harm to human health via the food chain. For instance, long-term exposure to Pb and As can result in cumulative damage to the brain and kidneys<sup>[3]</sup>. Moreover, Cd is related to osteoporosis, blood pressure disorders, and cancer<sup>[4]</sup>. Once released, these heavy metals migrate continuously through multiple pathways, exerting severe negative effects on the hydrosphere, atmosphere, and pedosphere. Agricultural soils contaminated by heavy metals may rapidly lose their ability to sustain safe food production<sup>[5]</sup>.

Soil provides the fundamental conditions and essential substances, which human beings, plants, and animals depend on for their survival. With the exponential growth of the global economy and population, there is an increasing demand for advanced agricultural production, which encompasses both sufficient crop yield and benign crop quality, to ensure balanced society development<sup>[6]</sup>. However, heavy metals pollution has emerged in agricultural soils via pathways such as the application of organic manure, irrigation with industrial wastewater containing excessive heavy metals, and other activities, ultimately resulting in a significant degradation of both agricultural product quality, and cultivated soil fertility<sup>[7]</sup>. Therefore, effective measures for the remediation of soil contaminated by heavy metals are urgently required.

Various methods for the remediation of heavy metals, such as chemical stabilization<sup>[8]</sup>, thermal treatment<sup>[9]</sup>, electrokinetic remediation<sup>[10]</sup>, and adsorption<sup>[11]</sup>, have been developed by previous studies to address the aforementioned challenges. Among these technologies, adsorption stands out for its operational simplicity, wide practicability, cost-effectiveness, and minimal secondary disturbance to the soil environment, making it a suitable and promising strategy for the remediation of agricultural soils<sup>[12]</sup>. Over the decades, diverse adsorbents have been employed in the remediation of heavy metal-polluted farmland soils, such as chitosan-based composites, clay minerals, and biochar (BC)<sup>[13]</sup>. Among them, BC, an adsorbent that has attracted widespread attention due to its high specific surface area (SSA), porous structure, and

low expense, is considered a more favorable material for the *in-situ* passivation process of heavy metals<sup>[14]</sup>. Meanwhile, systematic investigations have revealed the abundant biomass sources for BC, primarily including agricultural residues such as pomegranate peel<sup>[15]</sup>, rice husk<sup>[16]</sup>, bagasse<sup>[17]</sup>, etc, thereby offering outstanding economic and environmental benefits<sup>[18]</sup>. The adsorption performance on heavy metals and the corresponding treatment parameters of BC derived from various resources are summarized in Table 1. However, due to the indiscriminating adsorption behaviour and mediocre chemophysical characteristics of BC, the direct employment of pristine BC in the process of heavy metals passivation exhibits unsatisfactory outcomes, resulting in an insufficient practical value in terms of *in-situ* heavy metal remediation of cultivated soils<sup>[30]</sup>.

Therefore, to further enhance the selectivity and efficacy of pristine BC, which refers to BC without modification, various modification approaches have been developed, including chemical activation<sup>[31]</sup>, surface grafting<sup>[32]</sup>, and heteroatom doping<sup>[33]</sup>. Among these modified BCs, element-doped BC (EDBC) emerges as an exceptional material for heavy metal passivation due to the increase in additional adsorption sites. Heteroatom doping can modulate the electron charge density and enhance the dispersion of EDBC<sup>[34]</sup>. Moreover, different functional groups (FGs) are introduced to either directly or indirectly improve the passivation performance of EDBC<sup>[35]</sup>. For instance, nitrogen doping introduces nitrogen-containing FGs, such as pyridinic N, pyrrolic N, and graphitic N. These groups can serve as active centers for the adsorption of heavy metals through complexation reactions. The lone pair electrons in the nitrogen atoms can bind with metal ions, increasing the adsorption capacity<sup>[36,37]</sup>. Thus, wide attention has been drawn to EDBC<sup>[38]</sup>. However, to date, few reviews have elucidated EDBC<sup>[39]</sup> and the underlying mechanisms for heavy metals remediation in farmland soils.

Herein, this article is systematically organized into the following sections: (i) Various methods for the preparation of pristine BC; (ii) Adsorption mechanisms of heavy metal ions by pristine BC; (iii) Modification approaches of the doping of different elements (mainly N, O, S, and P) to enhance adsorption properties, along with the corresponding mechanisms for the heavy metals passivation; (iv) Roles and effects of different FGs on the passivation of heavy

**Table 1** Summary of removal mechanisms for BC-based adsorbents and various feedstocks

BC/material	Pyrolysis parameters	Heavy metals	Maximum adsorption capacity (mg/g)	Kinetic model	Isotherm	Removal mechanism	Ref.
Hickory wood	600 °C	Pb(II) Cu(II) Cd(II)	153.1 34.2 28.1	Richie Elovich Richie	Langmuir Langmuir Langmuir	Surface adsorption	[19]
Coconut shells	800 W microwave	Pb(II)	4.77	Pseudo-second-order (PSO)	Langmuir	Surface adsorption and Van der Waals forces	[20]
Oleifera shells	550 °C	Cd(II)	4.96	PSO	Langmuir		
Waste-art-paper	550 °C	Pb(II)	52.9	PSO	Langmuir	Chemisorption	[21]
Corn straw	600 °C	Pb(II)	1,555	PSO	Langmuir	Precipitation	[22]
	500 + 800 °C	Cr(VI)	116.97	Avrami fractional-order (AFO)	Langmuir	Electrostatic attraction, complexation, ion exchange and reduction action	[23]
Douglas fir	900–1,000 °C	Pb(II)	140	PSO	Langmuir	Chelation, electrostatic-attraction, and ion exchange	[24]
		Cr(VI)	127.2	PSO	Langmuir		
		Cd(II)	29	PSO	Langmuir		
Rice husks	450 °C	Cr(VI)	195.24	PSO	Langmuir	Ion exchange	[25]
Tea waste	450 °C	Cr(VI)	197.5	PSO	Langmuir		
Nitrogenous bone	600 °C	Pb(II)	558.88	PSO	Langmuir	Surface complexation, cation exchange, chemical precipitation, electrostatic interaction and cation- $\pi$ bonding	[26]
		Cu(II)	287.58	PSO	Langmuir		
		Cd(II)	165.77	PSO	Langmuir		
Water hyacinths	700 °C	Cd(II)	35.1	Pseudo-first-order (PFO)	Langmuir	Precipitation	[27]
nZVI-BC	600 °C	Cu(II)	31.53	PSO	Langmuir	Precipitation	[28]
Swine manure, sawdust	400 °C	Pb(II)	268	PSO	Langmuir	Electrostatic attraction and ion exchange	[29]

metal ions on modified BC; (v) Different application strategies of EDBC for farmland soils, and the future prospects of EDBC development are also discussed.

## Preparation of BC and corresponding mechanisms

### Different preparation methods of BC

#### Pyrolysis

Pyrolysis refers to the decomposition process of biomass by heating under oxygen-limited conditions, thereby converting raw materials into bio-oil, gases, and BC. As the predominant preparation method of BC, there are many pyrolysis-derived technologies are developed in recent applications, including catalytic co-pyrolysis, negative pressure pyrolysis, etc.<sup>[38]</sup> For example, microwave-assisted pyrolysis is a rather convenient and high-yielding method compared with sole pyrolysis, which greatly decreases the energy expense<sup>[39]</sup>. Meanwhile, biomass composition has an effect on BC yield. For example, a higher concentration of cellulose, lignin, and ash content in feedstock is positively correlated with enhanced BC yield. Moreover, existing evidence suggests that through controlled pyrolysis temperature, BC with tailored surface area, total pore volume, and high mass fraction of carbon could be achieved<sup>[40]</sup>. The properties of BC are also distinctly influenced by the duration of pyrolysis. It has been reported that prolonged pyrolysis duration could produce BC with reduced detrimental substances<sup>[41]</sup>.

#### Gasification

Gasification refers to a thermochemical process in which biomass is oxidized to produce BC, syngas, and biomass extracts under oxygen-deficient conditions at elevated temperatures (higher than 500 °C)<sup>[42]</sup>. Same as the pyrolysis technique, its products are prone to being affected by reaction conditions. For example, the SSA and porosity of BC prepared by gasification under high temperature and pressure are more superior to those of conventional synthesis<sup>[43]</sup>. Previously, BC was considered a byproduct with intentionally limited yield to ensure the high conversion rate of carbon monoxide<sup>[44]</sup>. Recently, the advantage of gasification, its high BC production efficiency, has garnered

significant research attention. Moreover, gasification could achieve a continuous feedstock treatment, providing higher throughput than other techniques<sup>[45]</sup>.

#### Hydrothermal carbonization

Hydrothermal carbonization is a moderate method that realizes the conversion and carbonization of feedstock at a relatively low temperature (150–300 °C), and ordinary pressure<sup>[46]</sup>. Hydrothermal carbonization is carried out at relatively low temperatures (180–260 °C) under autogenous pressure in an aqueous environment. This allows direct use of high-moisture organic residues—green algae, kitchen waste, and other water-rich solid wastes—thereby eliminating the energy otherwise required for predrying<sup>[47]</sup>. Moreover, the hydrochar could be customized by a simple adjustment in synthesis parameters, including solution medium, reacting temperature, heating time, etc., hence minimizing the economic expense of negative emission treatment of waste<sup>[48]</sup>.

## Adsorption mechanisms of heavy metals on pristine BC

### Physical adsorption

Physical adsorption refers to the weak reaction in which contaminants diffuse into the surface holes of the adsorbent and deposit on its surface to remove heavy metals without forming chemical bonds. The increase in the number of micropores on BC can significantly enlarge SSA, thus facilitating the physical adsorption process<sup>[49]</sup>. Moreover, the pore structure of BC is significantly influenced by the sources of materials and synthetic parameters. For example, under the same pyrolysis temperature, the SSA and pore size of orange bagasse-derived BC (SSA = 99.1 m<sup>2</sup>/g, PS = 6.75 nm) were significantly higher than those of BC derived from coconut husks (SSA = 77.2 m<sup>2</sup>/g, PS = 3.91 nm), and pine woodchips (SSA = 72.2 m<sup>2</sup>/g, PS = 4.15 nm). The adsorption capacity of hydrochar is twice that of BC prepared by ordinary pyrolysis<sup>[50]</sup>.

### Electrostatic interaction

Electrostatic attraction is the mutual interactive force caused by the difference in charge distribution between adsorbents and heavy metals, acting as a secondary driving force for the adsorption of heavy

metals<sup>[51]</sup>. The zero charge point of BC and the solution pH are the main factors determining the electrostatic interaction performance. BC carries negative charges when the solution pH exceeds BC zero charge point, positively charged when the pH is below that point<sup>[52]</sup>. On the other hand, when  $H^+$  concentration is high, protonation reaction occurs on the surface of BC, specifically through the ionization of hydroxyl (-OH) and carboxyl (-COOH) groups, resulting in a positive charge on its surface. For example, when the environment pH was 2, BC's adsorption capacity for negatively charged Cr ions through electrostatic attraction soared to 123 mg/g<sup>[53]</sup>.

### **Ion exchange**

Another common mechanism is the adsorption of heavy metals by the ion exchange between protons/cations, and metal ions on BC<sup>[54]</sup>. The alkali metal ions and FGs on BC are essential components in ion exchange<sup>[55]</sup>. Through ion exchange, BC effectively adsorbs and immobilizes heavy metal ions in soil. Many analyses have been conducted to quantify the contribution of ion exchange. For instance, employing BC as the remediation agent, the predominant mechanism for Cd passivation in soil was identified to be ion exchange (44.65%) under a pH range of 3–7<sup>[56]</sup>.

### **Surface complexation**

Various complexes could be formed via interactions between electron donors and electron accepters. In terms of heavy metals, their interactions with ligands leads to the appearance of an organic complex structure, resulting in heterogeneous adsorption<sup>[57]</sup>. The -COOH and -OH groups on BC surface can effectively bind heavy metals. For instance, these groups serve as complexing agents for Cu ions, affecting the passivation performance of BC<sup>[58]</sup>. Similarly, Lu et al.<sup>[59]</sup> demonstrated that Pb ions, which were passivated by -COOH and -OH groups, accounted for 38.2%–42.3% of the total Pb amount, showing their negligible role. In addition to -COOH and -OH, other functional groups such as -NH<sub>2</sub>, -PO<sub>3</sub>H<sub>2</sub>, -SO<sub>3</sub>H, and quinone-like structures (-O-O-C=O) can also participate in surface complexation. -NH<sub>2</sub> groups can form coordination bonds with heavy metals through their lone pair electrons. -PO<sub>3</sub>H<sub>2</sub> and -SO<sub>3</sub>H groups contribute to adsorption via electrostatic attraction and ligand exchange mechanisms. Quinone-like structures can undergo redox reactions with certain heavy metals, further enhancing the adsorption capacity of BC<sup>[60]</sup>. These diverse functional groups collectively contribute to the efficient immobilization of heavy metals by EDBC.

### **Precipitation**

Precipitation refers to the formation of solid products (either within the solid matrix or liquid phase) during pollutant adsorption, a process that often operates synergistically with other removal mechanisms. The content of ash elements in feedstocks positively relates to the passivation performance of BC. Meanwhile, it was observed that with a minor diameter of BC particles, there would be an interference of the precipitation compared with a larger counterpart, due to its higher heterogeneous formation energy (21.90 mJ/m<sup>2</sup>)<sup>[61]</sup>. Besides, the FGs on the BC surface can influence other adsorption mechanisms to accelerate the precipitation. For example, in BC adsorption of Cu ions and Cd ions, two new peaks were found by analyzing the differences between the XRD results of fore-reaction and after-reaction BC. The newly formed peaks confirmed the complexation of heavy metals with FGs on BC surface, which ultimately facilitates the precipitation process<sup>[62]</sup>.

## **Synthesis, properties, and mechanisms of element-doped BC**

The passivation performance of pristine BC on heavy metals is insufficient, so element doping of it is required. A variety of methods

have been frequently applied, introducing different surface FGs on BC to increase the passivation capacity toward different heavy metals, mainly involving nitrogen-, oxygen-, sulfur-, and phosphorus-doping<sup>[63]</sup>. However, few studies have conclusively identified an effective doping element for BC in agricultural soil remediation. Herein, a systematic summary of how element-doped BC synthesizes and the reactivity of various elements toward contaminants in farmland soils is conducted.

### **Nitrogen-doped BC**

Nitrogen (N) doping serves as an efficacious approach to enhance the performance of BC. One of the advantages of N-doping is that additional active sites on the BC surface could be created with N atom addition, enhancing the hydrophilicity to facilitate complexation reaction. Simultaneously, elevated basicity of BC surfaces enhances electrostatic interactions<sup>[64]</sup>, thereby boosting the passivation of heavy metals in farmland soils.

The preparation of N-doped BC typically involves the doping with an external N-precursor, which is utilized to form N-containing FGs onto the surface of BC. Thermal treatment processes often involve the addition of exogenous reagents to introduce N at varying temperatures<sup>[65]</sup>, as the preparation of BC typically relies on N-containing precursors. For example, the N-doped graphite-like BC showed that the BC surface was uniformly distributed with N atoms and abundant nitrogenous species (e.g., pyrrolic N and graphitic N). In particular, the total N content, which was measured at 17.7%, was nearly ten times as much as that of the pristine BC<sup>[66]</sup>. By substituting carbon atoms within the graphitic lattice, nitrogen creates lattice defects and curvature that open up additional slit pores, raising the specific surface area by up to 35% while generating a hierarchical micro-/meso-pore network beneficial for rapid heavy-metal diffusion<sup>[67]</sup>.

The FGs adhered to the surface of BC are common exogenous N, such as aminated groups<sup>[64]</sup>. Aminated groups serve as preferential adsorption sites in contact with BC due to their electron-rich feature, facilitating the removal of pollutants through the protonation process and complexation reactivity. For example, the amidogen (-NH<sub>2</sub>) on the surface of BC greatly improves the adsorption effect through complexation with heavy metals (e.g., Cd<sup>2+</sup>)<sup>[68]</sup>. Besides, oxynitride introduced on BC can generate aminated groups through a series of acquired electron processes, which is conclusive to improve heavy metal adsorption capacity<sup>[69]</sup>.

In addition to aminated groups and oxynitrides which possess fundamental FG characteristics of doped N, the substitution of carbon atoms from the edges of ordered carbon units by doped N atoms are energetically preferable in the atomic scale<sup>[70]</sup>, including pyridinic N, pyrrolic N, and graphitic N. Remarkably, N atoms were of great significance in promoting the redox process of heavy metals to diminish toxicity through complexation reactions between FGs and contaminants<sup>[71]</sup>. Moreover, the lone pair electrons in the graphite N atom were able to supply extra adsorption sites for the complexation between pollutants and BC, enhancing the hydrophilicity of BC to promote the contact between the adsorbent and heavy metals.

In summary, numerous studies suggested that N-doping BC with external modification showed high passivation efficiency to heavy metals through introducing N-containing groups or providing and activating new reaction sites. The N introduction of BC for heavy metal passivation was summarized into three points: (1) The incorporation of typical base sites can readily supply lone pair electrons, enabling the adsorption of a greater number of metal cations on BC via electrostatic attraction; (2) N-doping enhances surface

hydrophilicity, promoting the coordination of graphite N with heavy metals; (3) The surface possesses higher electron population, exhibiting favorable affinity towards heavy metals. To better exhibit the significance of N-doping for heavy metals passivation, frontier studies from recent years were collected, and the passivation classifications of heavy metals as well as the adsorption properties of different N-doped BC are listed in Table 2. Meanwhile, preparation of biomass, synthesis technology, and performance regulation toward nitrogen doped-BC are also summarized in Fig. 1.

## Oxygen-doped BC

The main purpose of oxygen (O) doping for BC is to introduce various O-containing FGs, which have substantial impacts on surface reaction, hydrophilicity, and electricity of BC<sup>[76]</sup>. Specifically, O doping can affect the electron transfer and significantly increase active sites through deprotonation, thus effectively enhancing the passivation performance for heavy metals. The carboxyl and hydroxyl groups are commonly considered to be the main groups promoting the surface coordination between heavy metals and adsorbents<sup>[77]</sup>. Therefore, O doping serves as an effective method to alleviate the remediation performance of BC in farmland.

Surface oxidation and plasma treatment are the main methods of O doping<sup>[39]</sup>. In general, surface oxidation represents the most prevalent and straightforward method for creating abundant O-containing FGs. This involves the utilization of oxidants to augment the quantity of O-containing FGs present on the BC surface. Common oxidants include acid (e.g., HNO<sub>3</sub> and H<sub>3</sub>PO<sub>4</sub>)<sup>[78]</sup>, alkali (e.g., NaOH and KOH)<sup>[79]</sup>, or some oxidant reagents (e.g., H<sub>2</sub>O<sub>2</sub> and KMnO<sub>4</sub>)<sup>[80]</sup>.

Acid modification can effectively introduce FGs into BC, such as carboxyl and hydroxyl groups. Moreover, the concentration of modifying agent and temperature of BC preparation have a profound impact on the modification effect<sup>[81,82]</sup>. Besides, H<sub>2</sub>SO<sub>4</sub> treatment could oxidize aromatic ring side chains in BC, thus introducing a substantial quantity of acidic FGs (mainly -COOH group). Instead, different H<sub>2</sub>SO<sub>4</sub> treatments showed distinct oxidation effects, and the oxidation effect reached its maximum when the H<sub>2</sub>SO<sub>4</sub> concentration was 97%<sup>[83]</sup>. Moreover, BC modified with HNO<sub>3</sub> exhibited excellent adsorption performance toward Cr(VI), which is 9.72% higher than those without modification<sup>[81]</sup>. This acid modification method could effectively improve the surface FGs of BC. However, it should be noted that BC is relatively difficult to oxidize by acid at higher temperatures. In addition to the above acidic oxidation, alkaline oxidation is also a conventional method for O doping to remove heavy metals. BC modified with NaOH and H<sub>2</sub>O<sub>2</sub> resulted in the SSA of the BC increased by 126% compared with the pristine BC,

and O-containing FGs played an important role in removing Cd(II) through complexation<sup>[82]</sup>. Moreover, alkali-modified BC can enhance the adsorption capacity of BC for removing heavy metals with its activated surface, which rose the SSA from 256 to 873 m<sup>2</sup>/g<sup>[84]</sup>.

Equally, O plasma treatment is another excellent method to introduce O-containing FGs, by which O-containing FGs are appended to the BC surface with the internal structure remaining intact. Moreover, the O-containing FGs (e.g. carbonyl, hydroxyl, and carboxyl) increased greatly with the process of plasma treatment, which oxidized Hg<sup>0</sup> to HgO and improved the removal rate of Hg<sup>[85]</sup>. Surface-bonded oxygen, mainly as ether and carbonyl groups, thermally cleaves at 400–600 °C and releases CO/CO<sub>2</sub>, leaving behind a high density of ultra-micropores (< 1 nm) that enlarge the SSA and sharpen the pore-size distribution without collapsing the carbon skeleton<sup>[86]</sup>.

Overall, O-doping technology can introduce a large quantity of O-containing FGs onto BC, while simultaneously enhancing both the SSA and pore structures of BC to adsorb heavy metals effectively. Importantly, -COOH and -OH groups have a vital effect on passivating heavy metals, which generate negative charges through deprotonation and adsorb heavy metals through electrostatic attraction. To better explain the significance of O-doped BC for passivating heavy metals, frontier studies in the past few years had been collected and were listed to illustrate the passivation properties of different O-doped BC toward heavy metals in Table 3. Meanwhile, a graphic summary outlining the preparation process is shown in Fig. 2.

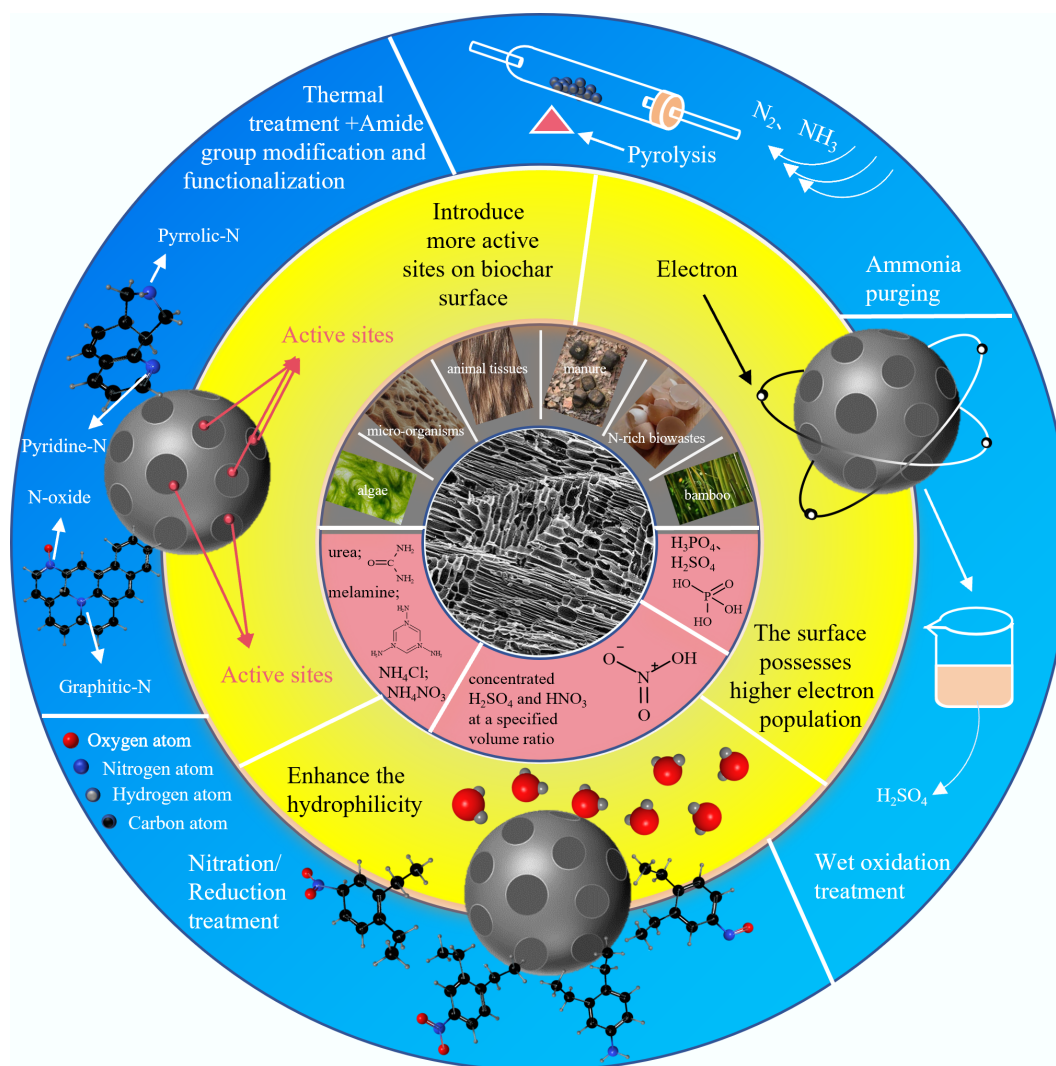
## Sulfur-doped BC

Sulfur (S) doping is also meaningful for the improvement of BC, in terms of the passivation performance for heavy metals. Firstly, the S-containing FGs can form stable metal-sulfur coordination bonds with heavy metals, with bond energies higher than those of conventional O/N functional groups. Meanwhile, the thiophene sulfur (C-S-C) and sulfoxide/sulfonic acid (-SO<sub>3</sub>H) generated during the preparation process donate electrons to the  $\pi$ -conjugated system, increasing the surface negative charge density and enhancing electrostatic adsorption and ion exchange capacity<sup>[93]</sup>. Aforementioned mechanisms facilitate the remediation of agricultural soils contaminated with heavy metals. Sulfur radicals generated at moderate temperatures insert into aromatic rings, forming thiophenic bridges that kink the carbon layers and generate abundant wedge-shaped macropores (> 50 nm) interconnected with mesopores, thereby enlarging the overall surface area and improving mass-transfer kinetics for soil contaminants<sup>[94]</sup>.

During the co-pyrolysis process, the sublimated S was converted to S radicals at the appropriate temperature, which could easily

**Table 2** BC adsorbents doped with N for heavy metal removal

BC	Preparation technology	Contaminant	Maximum adsorption capacity (mg/g)—Langmuir	Adsorption mechanism	Ref.
Oleifera shells	Ammonium polyphosphate pretreatment, high temperature carbonization	Pb(II)	723.6	Chemisorption	[21]
Coffee shells	(NH <sub>4</sub> ) <sub>3</sub> PO <sub>4</sub> pretreatment, <i>in-situ</i> doping	Cr(VI)	235.5	Adsorption/reduction	[72]
Rice straw	Nitrification and nitro reduction method	Cd(II)	84.266	Complexation	[68]
Lignocellulosic biomass	Nitrification and nitro reduction method	Cu(II)	17.12	Complexation, ionexchange, chelation, and microprecipitation	[69]
Wood dust	HNO <sub>3</sub> pretreatment, autoclave heating	Cr(VI)	107.2939	Ion exchange, electrostatic effect	[73]
		Sb(V)	167.2042		
N-enriching hydrophyte biomass	Biomass of N-rich aquatic plants loaded with MgCl <sub>2</sub> by rapid pyrolysis, endogenous doping	Pb(II)	893	Ion-exchange, surface adsorption	[74]
Shrimp shells	Microwave-assisted self-modification of nitrogen doped oxygen graphene hydrogels	Cr(VI)	360.05	Electrostatic adsorption (ion-pair), pore filling, reduction and coordination.	[75]



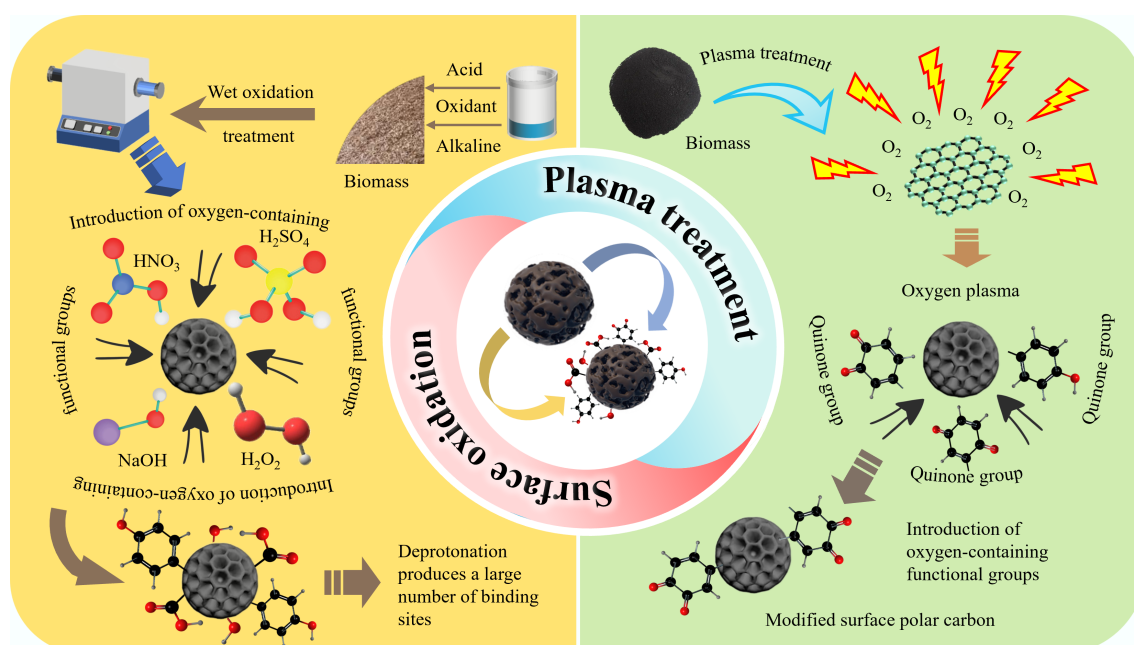
**Fig. 1** Preparation of BC, synthesis technology, and performance regulation toward nitrogen-doped BC.

**Table 3** BC adsorbents doped with O for heavy metal removal

BC	Preparation technology	Contaminant	Maximum adsorption capacity (mg/g)—Langmuir	Adsorption mechanism	Ref.
Dried hickory chips	Heating with NaOH solution, alkali modification	Pb(II)	19.1	Chemisorption	[84]
		Cu(II)	17.9		
		Cd(II)	0.98		
Corn straw	Soaking in water and HNO <sub>3</sub> activation, wet chemical oxidation	Cr(VI)	36.365	Adsorption/reduction	[87]
Rice straw	Modification of biochar with equal volume mixture of H <sub>2</sub> O <sub>2</sub> and HNO <sub>3</sub> , wet chemical oxidation	Cd(II)	117.975	Electrostatic attraction, chemisorption	[88]
Rice straw	KMnO <sub>4</sub> reacts with pyrolytic biochar to form MnO coating, wet chemical oxidation	Pb(II)	305.25	Chemical adsorption, complexation, precipitation, ion interaction	[89]
Corn straw	<i>In-situ</i> doping, acid ammonium persulfate oxidation method	Cu(II)	151.67	Surface complexation, chemical reduction	[90]
Camellia seed husks	Soaking in HCl, wet chemical oxidation, endogenous doping	Pb(II)	141.86	Electrostatic attraction, sedimentation, coordination	[91]
		Cd(II)	54.3		
Pecan nut shells ( <i>Carya illinoensis</i> )	Irradiation heating in H <sub>2</sub> O steam atmosphere	Pb(II)	129.86	Complexation, strong interaction, ion interaction	[92]
		Cu(II)	57.83		
		Cd(II)	21.69		

react with the biomass lignin component and form S FGs after pyrolysis<sup>[95]</sup>. S FGs, as a positive factor for improving the adsorption performance of BC, can be divided into organic S (e.g., C-S, -C-S-C-, and thiophene), and inorganic S (e.g., sulfate, sulfite, and sulfide)<sup>[96]</sup>.

Methods for introducing S sources are elemental S, CS<sub>2</sub>, SO<sub>2</sub>, and H<sub>2</sub>SO<sub>4</sub>. Notably, SO<sub>2</sub> is added to the pyrolysis atmosphere, which is easier to fix in BC than adding a liquid or solid reagent<sup>[97]</sup>. Besides, different sources for introducing S result in significant changes. For



**Fig. 2** The preparation methods of oxygen-doped BC and its according enhancement mechanism.

instance, the BC derived from impregnation exhibited a high abundance of FGs ( $-\text{SO}_3\text{H}$ ), which was nearly twice that obtained through treatment with concentrated S-containing reagents.

Simultaneously, S-containing BC had a greater adsorption efficiency for  $\text{Hg}^0$  and  $\text{Hg}^{2+}$  than S-free BC. Specifically,  $\text{Na}_2\text{S}$ -modified BC showed a high adsorption efficiency for  $\text{Hg}(\text{II})$ , which was 1.77 times higher than that of the pristine BC. BC impregnation with  $\text{Na}_2\text{S}$  and  $\text{KOH}$  enhanced its adsorption performance for pollutants due to the development of precipitate substance and FGs on the surface, and more active sites also contributed to its adsorption<sup>[98]</sup>. Similarly,  $\text{CS}_2$  and corn straw were co-heated at low temperature to prepare sulfurized BC passivator, and the findings indicated that the contents of bioavailable-Pb and -Cd in soil decreased by 59.22% and 70.28% by S modified BC<sup>[99]</sup>. This process introduced more S-containing groups with greater affinity to metal due to complexation, such as  $-\text{OH}$ ,  $\text{C}=\text{S}$  groups that can form  $\text{Hg}-\text{S}$  and  $\text{Hg}-\text{O}$  bond.

Furthermore, S-containing FGs can enhance passivation capabilities of Cd ions by BC. For example, a novel  $\text{Na}_2\text{S}$ -modified BC was prepared by one-step pyrolysis method to passivate Cd ions in soil, showing a passivation performance (37.27%), nearly three times that of raw BC<sup>[98]</sup>. The presence of S-containing FGs on BC surface facilitated removal efficiency by creating an electrostatic attraction to Cd ions and forming strong complexes with Cd-S. In addition, S FGs on the BC surface facilitated the adsorption of nickel ions. BC introduced C-S, and S-H using  $\text{S}(\alpha)$  as a doping reagent, reducing the bioavailability of Hg by 56.8 % and Pb by 34.1 % in soil<sup>[100]</sup>. This might be due to weak acid (heavy metal) and weak base (S) interaction, which increased the affinity of S to heavy metals<sup>[101]</sup>. Figure 3 describes the preparation and formation mechanisms of S doping in detail.

In conclusion, S-doped BC presents strong attraction to heavy metals (particularly Hg ions and Cd ions), and many advanced studies have verified that BCs with S modification are potential green adsorbents. In addition, various treatment methods and reagents can affect the adsorption properties and physical structures of BC. Based on the above points, relevant studies are summarized in Table 4.

## Phosphorus-doped BC

Compared with pristine BC, phosphorus—whether surface-loaded or internally doped—generates additional adsorption sites for heavy-metal removal via ligand complexation or precipitation, and concurrently increases the specific surface area by refining the internal pore structure. Moreover, P-rich BC not only contributes to environmental restoration and plant growth but also alleviates the potential negative impacts of excess phosphorus in the environment<sup>[105]</sup>. Phosphate precursors decompose into P-O-C linkages that act as rigid spacers during pyrolysis, preventing layer restacking and creating interlayer voids; this results in a 2–3-fold increase in mesopore volume and a concomitant enhancement in SSA, while maintaining structural integrity under wetting–drying cycles<sup>[106]</sup>.

Metaphosphates and polyphosphates, as P-rich reagents, can provide abundant FGs for BC. Metaphosphate doping introduces phosphorus-containing functional groups—such as P-OH and P=O onto the BC surface. The incorporation of metaphosphate markedly increases the specific surface area and simultaneously elevates the densities of  $-\text{COOH}$  and  $-\text{PO}_3$  moieties. These combined modifications create abundant active sites that effectively passivate heavy metals from environmental media<sup>[107]</sup>. For instance, BC modified with metaphosphates could efficiently enhance the passivation capacity for heavy metals by the linkage<sup>[108]</sup>. Furthermore, precipitation formed by polyphosphate (mainly  $\text{PO}_4^{3-}$ ,  $\text{HPO}_4^{2-}$ , and  $\text{H}_2\text{PO}_4^-$ ) and heavy metal ions (such as Cd, Cu, and Cr(VI) ions) was one of the primary processes for heavy metals passivation<sup>[109]</sup>. Simultaneously, P-doped BC could release various phosphate ions to combine with heavy metals that also take part in the establishment of  $\text{Cd}(\text{H}_2\text{PO}_4)_2$ ,  $\text{Cu}_3(\text{PO}_4)_2 \cdot \text{H}_2\text{O}$ , and  $\text{CrPO}_4(\text{H}_2\text{O})_6$  through complexation reaction.

The preparation methodology is categorized into endogenous and exogenous approaches based on the elemental composition of the biomass feedstock. Biomass materials rich in P, such as manure and sludge, can be directly prepared into P-containing BC, which is termed as endogenous doping. For instance, the dried manure containing rich P element was utilized to synthesize PBC to passivate Pb ions in soil. The result indicated that Pb ions passivation was primarily caused by the creation of phosphate precipitation

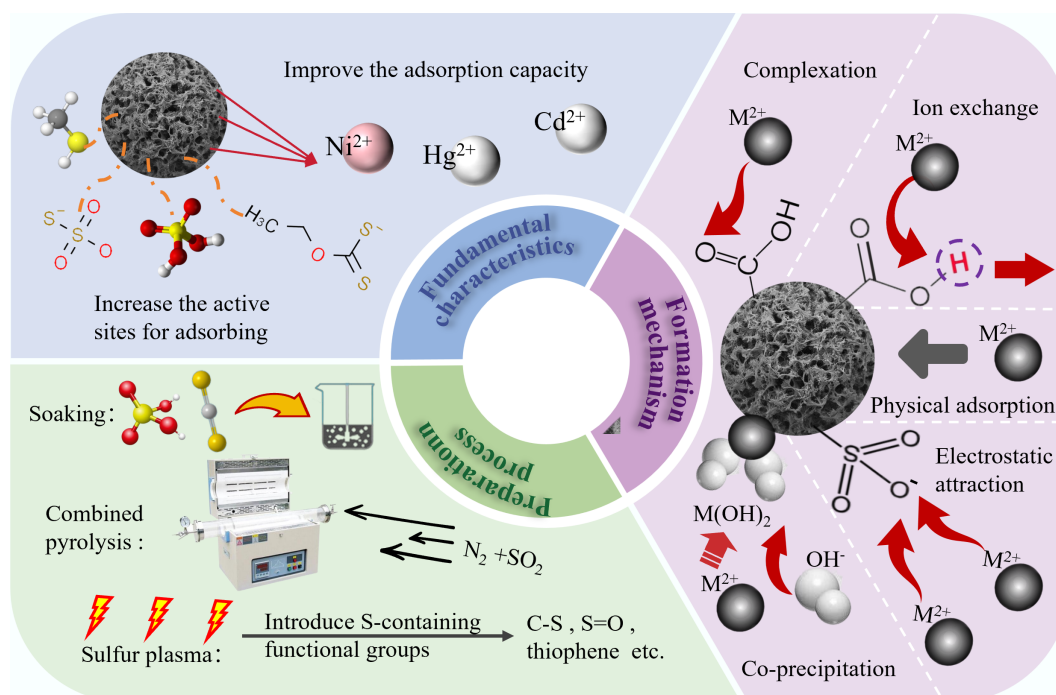


Fig. 3 The preparation methods of sulfur-doped BC and its according enhancement mechanism.

Table 4 BC adsorbents doped with S for heavy metal removal

BC	Preparation technology	Contaminant	Maximum adsorption capacity (mg/g)—Langmuir	Adsorption mechanism	Ref.
Corn straw	Acid ammonium persulfate oxidation process, hydrophilic treatment	Pb(II)	184.5	Surface complexation, precipitation and reduction reactions	[90]
Corn straw	Mixing and stirring modification of biochar with Na <sub>2</sub> S solution	Hg(II)	5.71	Precipitation, chemisorption, electrostatic interaction, chemical interaction mechanism, ion exchange	[98]
Corn straw	Adding ammonium tetrathiomolybdate solution to calcined biochar, heating in autoclave	Cd(II)	139	Surface complexation, electrostatic attraction, ion exchange, chelation	[100]
Wood chips	S element impregnation pyrolysis, sulfurization	Hg(II)	107.5	Surface adsorption, functional groups and chemical bonds	[102]
Sugarcane bagasse	Single step reaction with isothiocyanates during pyrolysis	Cd(II)	87.5	Surface complexation, coprecipitation, ion exchange, electrostatic attraction	[103]
		Cr(III)	25.5		
		Ni(II)	41.0		
		Pb(II)	41.2		
Pomelo peel	H <sub>2</sub> SO <sub>4</sub> treated biochar and chloroacetyl chloride mixed with N, N- two methylformamide and reflux 24 h at 100 °C	Pb(II)	420	Coordination, ion exchange, chelation	[104]

(Pb<sub>9</sub>[PO<sub>4</sub>]<sub>6</sub>)<sup>[110]</sup>. Additionally, the exogenous approach, as an important means of P doping, has achieved element introduction through a variety of P-containing reagents, including H<sub>3</sub>PO<sub>4</sub>, pyrophosphoric acid (H<sub>4</sub>P<sub>2</sub>O<sub>7</sub>), and monopotassium phosphate (KH<sub>2</sub>PO<sub>4</sub>). H<sub>3</sub>PO<sub>4</sub> activation not only can create -C-P-C- linkage to enhance the peculiarity of structure, but also improve the performance of BC passivation for heavy metals. Significantly, P-loaded BC derived from fiber that possessed rich P FGs was synthesized, which was utilized for the elimination of Cr(VI) through the redox reaction between Cr(VI) with electron-rich C-O, P-O, and C-P bonds<sup>[111]</sup>.

In conclusion, there are three main points of the influences of P doping on BC and the applications of heavy metal adsorption: (1) The introduction of P enhances the cross-linking structure of C, promotes the formation of developed pore, and improves SSA; (2) The immersion treatment of P-containing chemical reagents is the main method of exogenous doping and introduces various P-containing FGs; (3) Fundamental processes of P contribution involved in the adsorption of heavy metals are complexation,

precipitation with metal ions, and ion exchange. The co-precipitation of phosphate released from BC and complexation of chemical bonds with metal ions greatly enhance the adsorption performance. The application of P-doped BC for heavy metal passivation is shown clearly in the Table 5. A basic introduction and description of the P-doped BC is given in Fig. 4.

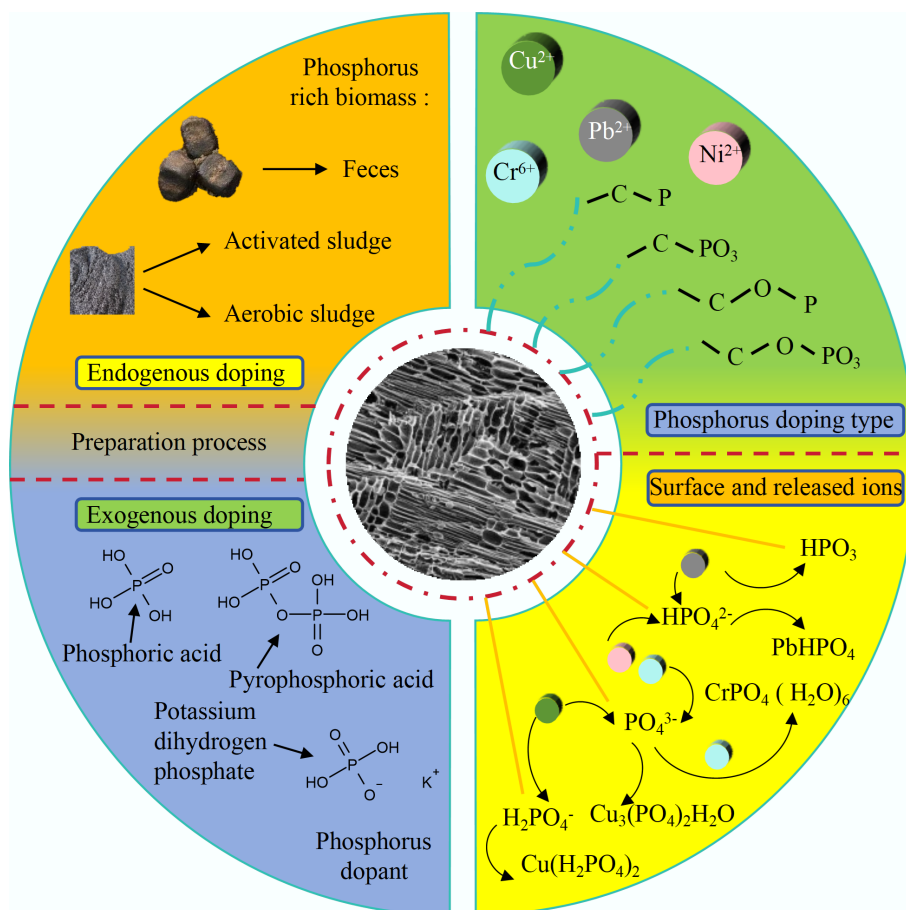
### Other element-doped BC

Apart from N, O, P, and S doping, other element doping and multi-element co-doping BC can demonstrate effective removal of heavy metals by enhancing its pore structure and introducing various FGs on its surface<sup>[114,115]</sup>. For example, it could be inferred that the ion exchange of K<sup>+</sup> in K-rich BC made a significant addition to the passivation process of heavy metal ions by comparing the changes of peak values before and after adsorption<sup>[114]</sup>.

Nevertheless, most element-doped BC is prepared through external doping. For instance, magnetic BC doped with Ce by the chemical coprecipitation method was rich in magnetite structures and had

**Table 5** BC adsorbents doped with P for heavy metal removal

BC	Preparation technology	Contaminant	Maximum adsorption capacity (mg/g)—Langmuir	Adsorption mechanism	Ref.
Oleifera shells	Ammonium polyphosphate pretreatment, high temperature carbonization	Pb(II)	723.6	Chemisorption	[21]
Coffee shells	$(\text{NH}_4)_3\text{PO}_4$ pretreatment, <i>in situ</i> pyrolysis	Cr(VI)	235.5	Adsorption, reduction	[72]
Apricot stones	$\text{H}_3\text{PO}_4$ thermochemical activation	Pb(II)	179.48	Surface adsorption, chemisorption, ion exchange, ion capture	[112]
		Cd(II)	105.84		
		Ni(II)	78.8		
Undaria pinnatifida roots	$\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$ and $(\text{NH}_4)_2\text{HPO}_4$ mixed, one pot hydrothermal	Cu(II)	99.01	Surface complexation and cation exchange	[113]

**Fig. 4** The preparation methods of phosphorus-doped BC and its according enhancement mechanism.

more surface hydroxyl groups (-OH), enhancing the adsorption of Sb(V)<sup>[116]</sup>. Similarly, magnetic BC doped with La by the chemical co-precipitation method, in which surface -OH increased significantly, exhibited 7.52 times adsorption capacity for Sb(V) compared to the pristine BC<sup>[115]</sup>.

In recent years, many multi-elements co-doped BCs have shown excellent removal effects for heavy metals compared to single atom doping due to multi-atom synergy. Unlike single-element doping, the simultaneous introduction of two or more heteroatoms creates a heterogeneous yet complementary array of functional groups on the BC surface. Previous researchers used coffee and  $(\text{NH}_4)_3\text{PO}_4$  to obtain N/P co-doped BC through one-step pyrolysis, and the SSA was significantly increased to 1,130 m<sup>2</sup>/g. Meanwhile, the peak values of quaternary nitrogen (N-Q) and C-P bonds decreased significantly before and after the reaction, indicating that both of them served as electron donors to reduce Cr(VI)<sup>[72]</sup>. Similarly, N/S/Fe

tri-doped BC achieved high Cr(VI) removal through the combined reduction by pyridinic-N and Fe<sup>2+</sup>, coupled with strong electrostatic attraction between surface functional groups and the contaminants<sup>[117]</sup>. In addition, Fe/N co-doped BC was prepared with pomelo peel and FePc ( $\text{C}_{32}\text{H}_{16}\text{FeN}_8$ ). The successful doping of Fe and N provided a substantial amount of active sites and significantly enhanced the electron transfer efficiency. Compared with the sole introduction of N, the additional doping of Fe brought more reduction ability, thereby exhibiting superior performance<sup>[118]</sup>. Consequently, multi-element doping represents a readily accessible route for fabricating high-performance EDBC.

In summary, most of the doping is realized through external doping with relatively complicated steps, while for some protoplasm or raw materials that meet specific requirements, self-doping can be carried out through simple one-step pyrolysis. Element

doping has many positive effects on BC. In addition, various groups can be introduced into BC during element doping, thus affecting the number of active sites and electron transfer, finally showing excellent removal performance toward heavy metals. Table 6 clarifies the preparation methods, the maximum uptake amount, and corresponding mechanisms of heteroatom-doped BC over the past 5 years.

## The roles of FGs in the removal of heavy metals

### Nitrogen-containing FGs

N-containing FGs mainly refer to the amino FGs attached to the periphery of materials, which can improve the basic properties of BC<sup>[122]</sup>. Because of the rich electronic properties of unpaired electrons, amine groups can be used as a preferred adsorption center for BC/substrate contact, which promotes the adsorption of heavy metals<sup>[123]</sup>. In general, N FGs do not significantly enhance BC structural properties, but they can effectively passivate heavy metals through multiple mechanisms, including complexation, electrostatic attraction, and ion exchange<sup>[122]</sup>. Earlier research has indicated that amino groups are powerful complex FGs that could effectively interact with heavy metal complexes because of their high stability constants. For example, the number of pyridine N groups decreased significantly after the adsorption reaction, suggesting that it played a role in surface complexation with Cu ions<sup>[124]</sup>. In addition, for N-doped BC obtained from *in-situ* pyrolysis of pretreated coffee shells with (NH<sub>4</sub>)<sub>3</sub>PO<sub>4</sub>, the N-containing FGs on its surface could not only serve as electron donors to reduce Cr(VI), but also participate in passivating Cr(VI) as active sites<sup>[72]</sup>. Furthermore, as shown in Fig. 5a, Wang et al. investigated the outstanding passivation property of Cd ions by N-doped BC, which was mainly due to the low hydrophilicity and high alkalinity caused by N-containing FGs on the BC surface<sup>[125]</sup>. Table 7 provides a summary of the maximum adsorption capacity of N-containing FGs for the passivation of heavy metals using carbon passivators.

### Oxygen-containing FGs

O-containing FGs are important factors affecting the surface reaction, hydrophilicity, electrical properties, and catalytic properties of carbon<sup>[127]</sup>. -OH, -COOH, epoxy (-COC-), and carbonyl (-C=O) groups are the most common FGs, which can act as functional active sites to create composites that include metals, organic molecules, or other different atoms<sup>[128]</sup>. Additionally, the O-containing compounds such as -OH and -COOH groups from adsorbents can easily interact with heavy metal ions, thereby enhancing the passivation performance<sup>[98]</sup>. For example, -OH and -COOH groups served as the primary influencing

factors for Pb ions passivation, and they could combine with Pb ions to form complex compounds<sup>[107]</sup>. As shown in Fig. 5b, BC doped with oxygen-containing FGs also demonstrates long-term stability in heavy metal passivation<sup>[129]</sup>. Moreover, the quantity of O-containing FGs of BC was greatly increased after acid modification, and many -OH and -COOH groups were involved in the complexation with Pb and Cd ions<sup>[91]</sup>. Table 8 provides a summary of the excellent passivation property of oxygen-containing FGs for the passivation of heavy metals using carbon passivators.

### Sulfur-containing FGs

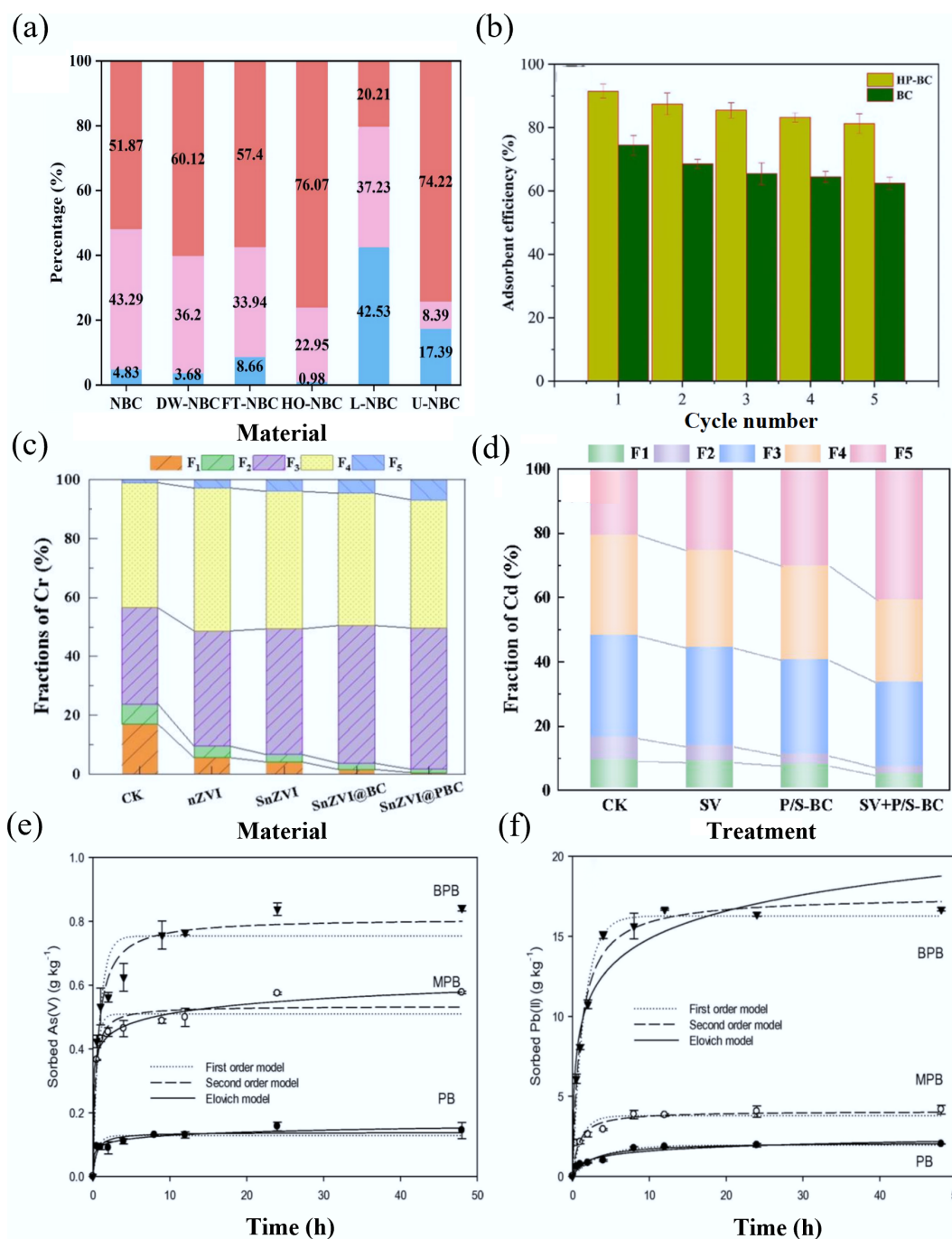
S-containing FGs are of great significance for heavy metals adsorption by BC. Compared with C atoms, S atoms have increased electron attraction, which increases the surface polarity and makes the surface more negative electrically, thereby attracting positively charged heavy metal ions<sup>[132]</sup>. Earlier studies have shown that the polarization of lone pair electrons of S could enhance the chemical reactivity of S-doped carbon materials, significantly enhancing the attraction toward heavy metals<sup>[133]</sup>. Based on Pearson's theory, S functional groups can act as a soft base and interact with heavy metal ions (which are soft acids) to improve the removal effect<sup>[123]</sup>. As shown in Fig. 5d, Bi et al. explored the use of NaS in the molten salt medium to introduce an S-containing motif on BC to promote the process of passivation of Cd ions within the soil system<sup>[134]</sup>. Besides, through the analysis of XPS before and after the adsorption of NaS-modified BC, it was found that the peak became larger after adsorption. Qu et al. introduced high concentrations of S-containing groups on BC surface by grafting magnesium xanthate, which greatly improved the ability to passivate Cd ions<sup>[135]</sup>. The abundant pore structures of S-modified BC provided sites that facilitate passivation, and the processes with ion exchange and  $\pi$ - $\pi$  interaction increased, providing additional chances for binding of heavy metal ions with S-containing FGs, thus resulting in excellent passivation properties (Table 9).

### Phosphorus-containing FGs

Research shows that introducing P heteroatoms can create extra adsorption sites for BC and promote significant electron delocalization, which improves the reduction of Cr(VI) ions by offering Lewis base sites and enhancing the hydrophilicity of the surfaces<sup>[109]</sup>. P can be introduced into BC by H<sub>3</sub>PO<sub>4</sub> impregnation, which maintains the porous composition of original materials and enhances the SSA of the BC by creating micropores<sup>[111]</sup>. Modified BC can precipitate with metal ions and improve the adsorption ability. Simultaneously, H<sub>3</sub>PO<sub>4</sub> can promote the dehydration, aromatization, crosslinking, and porous action of biomass during carbonization. As shown in Fig. 5c, H<sub>3</sub>PO<sub>4</sub>-modified BC demonstrated strong Cr(VI) reduction capability toward KOH-modified BC. Moreover, phosphate and polyphosphate salt bridges formed on BC through the thermochemical treatment of

**Table 6** BC adsorbents doped with other elementals for heavy metal removal

BC	Preparation technology	Contaminant	Maximum adsorption capacity (mg/g)—Langmuir	Adsorption mechanism	Ref.
Phragmites australis	Synthesis of Ce doped magnetic battery by chemical co-precipitation and dissolution thermal method	Sb(V)	25	Hydrogen bonding, electrostatic attraction and ligand exchange, intrasphere complexation	[116]
Corn straw	Biomass and boric acid were mixed, pyrolyzed, in-situ doping	Fe(II)	132.78	Chemical complexation, ions exchange, and co-precipitation	[119]
Rice straw	Iron and (3- amino propyl) triethoxy silane (APTES) complex, doped with Fe and NH <sub>2</sub> radicals.	Cr(VI)	100.59	Precipitation, surface complexation	[120]
		Zn(II)	83.92	Electrostatic attraction, reduction, complexation	
Rice husks	Pyrolysis, endogenous doping	Cd(II)	154.22	Complexation, electrostatic attraction, sedimentation, cation exchange	[121]



**Fig. 5** (a) Percentage distribution of Cd speciation on NBC and aged NBC<sup>[125]</sup>. (b) Regeneration and reusability of biochars<sup>[129]</sup>. (c) Influence of various materials on percentage variation of Cr fractions in the contaminated soil<sup>[112]</sup>. (d) Effects of different passivators on the morphology distribution of Cd<sup>[134]</sup>. (e) As(V), (f) Pb(II) adsorption kinetics data<sup>[143]</sup>.

**Table 7** Effects of nitrogen-functional carbon adsorbents on heavy metal removal

Material	Heavy metal	$Q_{\max}$ (mg/g)	Kinetic model	Isotherm	Functional groups (FGs)	Ref.
Coffee shells	Cr(VI)	95%	Pseudo-second-order (PSO)	Slips	-N-Q	[72]
Agarpowder 1,5-Diphenylcarbazide, FeCl <sub>3</sub>	Cr(VI)	144.86	PSO	Langmuir	-NH <sub>2</sub> , -NH <sub>3</sub> <sup>+</sup>	[64]
Rice straw	Cd(II)	69.3	PSO	Langmuir	-NH <sub>2</sub>	[68]
Rice husks, chlorella pyrenoidosa	Cu(VI)	29.11	PSO	Langmuir	-NH <sub>2</sub>	[126]
Plant waste and aquatic animal waste	Ni(II)	44.78	PSO	Freundlich	-NH <sub>2</sub> , -NH <sub>3</sub> <sup>+</sup>	[127]

H<sub>3</sub>PO<sub>4</sub> significantly enhanced carbon crosslinking, resulting in an improved adsorption structure<sup>[112]</sup>. Table 10 summarizes the maximum adsorption capacity of P-containing FGs used in carbon adsorbents for

removing heavy metals, including the most suitable kinetic and isothermal models, as well as the impact of particular FGs on the adsorption process of heavy metals.

**Table 8** Effects of oxygen-containing carbon adsorbents on heavy metal removal

Material	Heavy metal	Q <sub>max</sub> (mg/g)	Kinetic model	Isotherm	Functional groups (FG)	Ref.
Pines	Pb(II)	55	Pseudo second-order (PSO)	Freundlich	-OH, -COOH	[83]
Rice straw	Cd(II)	117	PSO	Freundlich	-C=O, -OH, -C-O	[88]
Sawdust	Cr(VI)	45.88	PSO	Freundlich	-OH, -C=O, -C-O	[130]
Grape pomace	Pb(II)	137	PSO	Sips	-OH	[131]

**Table 9** Effects of sulfur-containing carbon adsorbents on heavy metal removal

Material	Heavy metal	Q <sub>max</sub> (mg/g)	Kinetic model	Isotherm	Functional groups (FG)	Ref.
Corn straw	Cd(II)	139	Pseudo-second-order (PSO)	Langmuir	Mo-S	[100]
Wood	Hg(II)	107.5	PSO	Langmuir	C-SOx-	[102]
Rice husks	Cd(II)	137.16	PSO	Langmuir	C=S	[135]
Luffa sponge	Cr(VI)	312.50	PSO	Langmuir	C-SH	[136]
Sugarcane bagasse	Pb(II)	95.7	PSO	Langmuir	-N=C=S	[103]
	Cr(III)	90.7				
	Cd(II)	87.5				
Pine-tree needle	Hg(II)	48.2	PSO	Freundlich	C-S	[137]
Wheat straw	Hg(II)	95.5%	PSO	Langmuir	C-S	[138]

**Table 10** Effects of phosphorus-containing carbon adsorbents on heavy metal removal

Material	Heavy metal	Q <sub>max</sub> (mg/g)	Kinetic model	Isotherm	Functional groups (FGs)	Ref.
Camellia oleifera shells	Pb(II)	723.6	Pseudo-second-order (PSO)	Langmuir	O-P-O, P=O, P-N-C, P-O-C	[21]
Corn stalk	Ce(III)	177.26	PSO	Langmuir	P-O	[139]
Lotus leaves	Pb(II)	321.52	PSO	Freundlich	P=O, P-O-C, HO-P=O	[140]
Fish scales	Cu(II)	505.8	PSO	Langmuir	P-O, P=O	[141]
	Cd(II)	327.2				
	Pb(II)	661.2				
Olive oil mill press waste	Pb(II)	57.78	PSO	—	PO <sub>4</sub> <sup>3-</sup> , ester sulphate	[142]

## Other FGs

FGs involving the above elements significantly contribute to the absorption of heavy metals, while some other heteroatom-doped FGs also have a remarkable impact on promoting the removal of heavy metals by BC. As shown in Fig. 5e, f, Wang et al. prepared birnessite-modified BC, in which sodium-manganese hydroxide particles had an intense influence on As(V) and Pb(II), and the adsorption efficiency was notably enhanced<sup>[143]</sup>. Similarly, Zhang et al. confirmed that the surface of BC with loaded MnO<sub>2</sub> was rich in Mn-OH groups, which had a high ability to adsorb heavy metal ions and could be used as an efficient adsorbent for the removal of heavy metal ions from the water system<sup>[144]</sup>. Besides, MgO nanoparticle- embedded, N-self-doped BC showed excellent Pb(II) removal efficiency. The remarkable adsorption capability was strongly linked to the plentiful surface FGs present in the materials<sup>[74]</sup>. Furthermore, the addition of iron can also introduce related groups to facilitate the removal efficiency of BC. Agrafioti et al. showed that the Fe(OH)<sub>3</sub> group in Fe-impregnated BC could promote the adsorption of As by co-precipitation<sup>[145]</sup>. Table 11 summarizes the highest removal capacity of heteroatom FGs for the removal of heavy metals by carbon adsorbents, including the most suitable kinetic and isothermal models, as well as the impact of particular FGs on the adsorption process of heavy metals.

## Application of element-doped BC in farmland soil

### Sole employment of element-doped BC

Resorting to the aforementioned mechanisms, the application of EDBC is a method to achieve the conspicuous passivation efficacy of the heavy metal in soil through materials-soil interactions. Furthermore, it

is also feasible to utilize EDBC to improve the physical and chemical properties of soil, thereby resulting in a reduced activity of heavy metals indirectly. For instance, with P-doped BC, Li et al. conducted a 90-d soil incubation experiment to elucidate the changes in the migration tendency of Pb and Ce in soil. The addition of P-doped BC brought an obvious enhancement of the passivation content of Pb and Ce (161.4% and 43.9% respectively), which demonstrated a favorable inhibition of Cd leaching under different conditions<sup>[148]</sup>. Liu et al. fabricated nano-TiO<sub>2</sub>-doped BC and employed it in a Cd-contaminated plant system. The results showed that by facilitating the formation of humid substance and the increase of soil cation exchange capacity, the Cd passivation performance was double<sup>[149]</sup>. Meanwhile, added into agricultural soils, EDBC presented further growth promotion capacity for agricultural plants by alleviating environmental stress. For example, restraining Cd and Zn activity (which declined by 57.79% and 35.64% respectively), Mn/Fe co-doped BC effectively decreased their bio-toxicity and thereby boosted the vigorousness in photosynthesis and other life activities of foxtail millet<sup>[150]</sup>.

EDBC also possesses superior applicability in heavy metal-contaminated farmland soils. In the *in-situ* experiments, alginate and FeCl<sub>3</sub> were pyrolyzed to prepare magnetic Fe-doped BC, and the product exhibited a macroporous structure, guaranteeing the adsorption ability for total Cd and As (dropped to 49.46% and 45.39%, respectively) in soil. Meanwhile, by adding water, the magnetic BC sphere could float above the mixture of soil and water, thus realizing an effective separation from the polluted soil body (with an 87.67% recovery rate)<sup>[151]</sup>. Wang et al. conducted an incubation experiment followed by freeze-thaw-cycle experiment to illustrate the stability and ageing resistance ability of Mn-doped BC. The toxicity characteristic leaching procedure (TCLP) concentrations of Cd, Zn, and Pb decreased significantly by 66.80%, 25.39%, and

**Table 11** Effects of heteroatom-containing carbon adsorbents on heavy metal removal

Material	Heavy metal	Q <sub>max</sub> (mg/g)	Kinetic model	Isotherm	Functional groups (FG)	Ref.
Rice husks	Cd(II)	154.22	Pseudo-second-order (PSO)	Freundlich	-OH, -COOH, C=N, -NH <sub>2</sub>	[121]
Chicken manure	Cu(II)	258.22	PSO	Langmuir	Fe-O, Fe-OH, C-OH	[146]
	Pb(II)	390.60				
	As(V)	5.78				
Rice husks	Cd(II)	104.68	PSO	Langmuir	Mg-O, -OH	[147]
	Cu(II)	173.22				
	Zn(II)	104.38				
	Cr(VI)	47.02				

99.68%, respectively, demonstrating effective attenuation in the bio-toxicity of heavy metals attributed to the repressed mobility<sup>[152]</sup>.

### EDBC combined with phytoremediation

Phytoremediation refers to a plant-centered technique, utilizing the absorption characteristics and the transport process of plants to realize the transfer process of heavy metals from the soil environment to stems, leaf, and other aboveground parts of the plant body. Subsequently, through unified harvest and management, the content and toxicity of heavy metals can be diminished<sup>[153]</sup>. Compared with using EDBC alone, the combined application of BC remediation and phytoremediation is an advanced strategy that leverages synergistic effects: it enhances key soil physicochemical properties—particularly aeration and aggregate structure—thereby creating more favorable conditions for subsequent plant growth<sup>[154]</sup>. Concurrently, the organic substances secreted by plant roots can augment the immobilization of heavy metals in the soil, facilitated by BCs. This dual facilitation constitutes the mutual reinforcement between phytoremediation and BC amendment in diminishing heavy metal bio-availability<sup>[155]</sup>. In pot experiments, P/S co-doped BC was fabricated through one-pot pyrolysis technology. During the contaminated farmland simulation experiments, P/S co-doped BC was applied in conjunction with crushed smooth vetch, a green manure crop. After treatment, soil organic matter (SOM) and available P (AP) contents surged (increased by 34.52% for SOM and 86.17% for AP) compared with untreated soil, while returned smooth vetch could further boost the increase in AP content. Therefore, the tolerance of smooth vetch to Cd stress was significantly enhanced<sup>[134]</sup>.

With the characteristic of multi-valence, Cr exhibits a more complicated behavior in agricultural soils, and more detrimental intermediate products tend to be generated during the remediation process, which impedes the application of the phytoremediation technique<sup>[156]</sup>. To overcome such a dilemma, Jia et al. selected O-doped BC synthesized by calcining corn stalk, and explored the underlying mechanism of BC and reactive oxygen species (ROSs) generated by plants through analyzing the concentration of different Cr species and the detoxification led by pennisetum and ROSs it produced<sup>[157]</sup>. The result implied that decreased concentration of ROSs activated the uptake of Cr ions (80.60%, increased by 14.46% compared to sole phytoremediation). On the other hand, the antioxidant system of pennisetum was provoked to facilitate the cell wall fixation of Cr ions (Cr content proportion of the cell walls and vacuoles was increased by 18.12%), thus suppressing the intracellular damage inflicted. Therefore, a collaborative resistance mechanism of BC and plants was presented.

### EDBC combined with microbial remediation

For farmland soil, *in-situ* immobilization of heavy metal pollutants, without interrupting normal cultivation and agricultural production routine, is crucial for the sustainability and cost-effectiveness<sup>[158]</sup>.

Microbial remediation, referring to a heavy metal immobilization strategy that takes a specific microbial community as the core executor, is further explored in contaminated agricultural soils<sup>[101]</sup>. The common techniques of cooperative immobilization by BC and microorganisms are mainly classified into two methods: one is to bio-immobilize heavy metals by regulating the indigenous functional microbial communities in soil<sup>[159]</sup>; the other is to concurrently apply BC along with microbial agents, namely introducing exogenous microbial communities to intensify the suppression of soil heavy metal contaminants<sup>[160]</sup>.

The increase in indigenous functional microbes count primarily ascribes to the restriction of heavy metals activity and a more appropriate living environment for them. These enhanced microbial communities cooperate with EDBC in the immobilization of heavy metals. For instance, Shang et al. prepared rice husk-derived BC, which could be regarded as Si-doped BC due to the high content of Si-based compound. A simulation experiment was conducted, and the variation that occurred in the bacterial community was also observed. The outcome showed that as the incubation proceeded, the diversity and abundance of microbes related to the immobilization of Zn ions and Cr ions were significantly boosted (up to 69.01%–76.76%)<sup>[161]</sup>. In another study, S-doped BC was prepared for Cd passivation in agricultural soils. Pot experiment results showed a significant decrease in soil bio-available Cd (by 91.4%), which was attributed to the S-doped BC, and the corresponding changes occurred in the soil bacteria community. An activated mutual benefit among microorganism species was induced, collectively reducing the plant-available fraction of Cd ions<sup>[162]</sup>.

For remediation involving exogenous bacterial species, EDBC with its characteristically large specific surface area (SSA) serves as an effective microbial carrier, facilitating microbial-mediated remediation<sup>[163]</sup>. Moreover, EDBC provides both essential nutrients and protective habitats for the colonization of microorganisms from environmental stress, therefore enhancing the abundance and activity of the introduced microbial agents<sup>[164]</sup>. Wei et al. prepared Fe/S-doped BC and consequently coupled it with the microbe agent to explore its performance on soil Pb immobilization and plant growth promotion. The results revealed that with the addition of Fe/S-doped BC, the fraction of unstable Pb was diminished (by 55.43%). Moreover, the application of BC-bacteria composite could improve soil fertility (AK and AP elevated to 26.79 and 52.25 mg/kg, respectively). In this way, EDBC, combined with microbe, presented a superior immobilization capacity for heavy metals and an outstanding amelioration of agricultural soil fertility<sup>[165]</sup>.

## Conclusions and outlook

EDBC exhibited superior remediation performance and overcame the disadvantages of the pristine BC in the remediation of heavy metals in agricultural soils. Herein, various synthesis methods of EDBC were

summarized, along with its adsorption mechanisms for heavy metals, including physical adsorption, electrostatic interaction, ion exchange, and others. The work systematically discussed how introducing different functional groups further regulates the physicochemical properties of EDBC, thereby influencing the passivation mechanisms and the performance of different EDBC. Meanwhile, several application strategies of EDBC for agricultural soils were comprehensively reviewed. Overall, EDBC has shown wide applicability and enormous potential in environmental and agricultural fields. However, there are still some limitations and deficiencies in the utilization of EDBC to resolve the contamination of agricultural soils. Therefore, to further propel its application, future work should focus on: (i) Introducing target functional groups. More doping strategies should be developed to accurately prepare functional BC as required, fitting various contamination backgrounds; (ii) Addressing the potential of metal release. The risk of secondary heavy metals leaching needs to be addressed to ensure the sustainability and safety of this strategy; (iii) Expanding passivation studies. Current adsorption research is significantly insufficient in terms of anionic metal groups (such as  $\text{SbO}_3^-$  and  $\text{FeO}_4^{2-}$  groups), thus corresponding analyses should be conducted to clarify the remediation performance of EDBC on them.

## Author contributions

The authors confirm their contributions to the paper as follows: conceptualization, methodology: Qu J, Chu H; investigation, formal analysis: Yu R; visualization, writing – review and editing: Wang S, Liu T, Tao Y, Han S, Zhang Y; writing – original draft preparation: Qu J, Chu H, Wang M; supervision and funding acquisition: Zhang Y. All authors reviewed the results and approved the final version of the manuscript.

## Data availability

Data sharing is not applicable to this article as no datasets were generated or analyzed during the current study.

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## Declarations

## Competing interests

The authors declare that they have no conflict of interest.

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